INCH-POUND MIL-PRF-55629/20G 10 March 2010 SUPERSEDING MIL-PRF-55629/20F 21 September 2005

PERFORMANCE SPECIFICATION SHEET

CIRCUIT BREAKERS, MAGNETIC, PANEL SEAL, TRIP-FREE, SERIES TRIP, SINGLE POLE (0.2 TO 30 AMPERES)

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-55629.

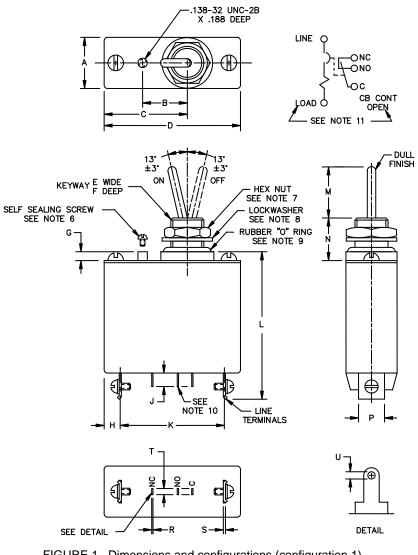


FIGURE 1. Dimensions and configurations (configuration 1).

	Incl	nes	m	m
Ltr	Min	Max	Min	Max
Α	.735	.765	18.67	19.43
В	.641	.671	16.28	17.04
С	1.189	1.251	30.20	31.78
D	1.969	2.031	50.01	51.59
Е	.060	.065	1.52	1.65
F	.030	.035	0.76	0.89
G	.115	.145	2.92	3.68
Н	.199	.261	5.05	6.63
J	.312 REF	.374 REF	7.92 REF	9.50 REF
K	1.499	1.561	38.07	39.65
L		2.232		56.69
Μ	.719	.781	18.26	19.84
Ν	.594	.656	15.09	16.66
Р	.365	.395	9.27	10.03
R	.019 REF	.021 REF	0.48 REF	0.53 REF
S	.030	.035	0.76	0.89
Т	.079 REF	.141 REF	2.01 REF	3.58 REF
U	.019 REF	.081 REF	0.48 REF	2.06 REF

NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Unless otherwise specified, tolerance is \pm .031 (0.79 mm).
- 4. Lockwasher, split, No. 8 NASM35338-137 or equivalent.
- 5 Terminal screw, No. 8, .164-32 UNC-2A, .187 ±.015 long, material: Brass, tin plated (ASTM-B545 or equivalent).
- Passivated corrosion resisting steel screw, slotted head with integral O-ring, may be replaced by the NASM3212-12 with cross-recessed head or equivalent.
- 7. Hex mounting nut .500 32 UNF-2B thread, .625 ±.010 across flats, .120/.125 thick, brass nickel plated, SAE-AMS-QQ-N-290 nonglare or equivalent; may be replaced with MS25082-B22 or equivalent.
- 8. Internal tooth lockwasher, $.625 \pm .005$ O.D., $.510 \pm .005$ I.D., $.028 \pm .005$ thick, stainless steel.
- O-ring, material: Material shall be selected to enable the O-ring to meet the performance requirements of this specification. Butadiene acrylonitrite has been successfully used in the past and should be considered for meeting the O-ring requirements of the specification.
- 10. Auxiliary switch terminals shall provide for soldered connections.
- 11. Physical item marking of the words "LOAD" and "CB CONT OPEN" is optional.

FIGURE 1. Dimensions and configurations (configuration 1) - Continued.

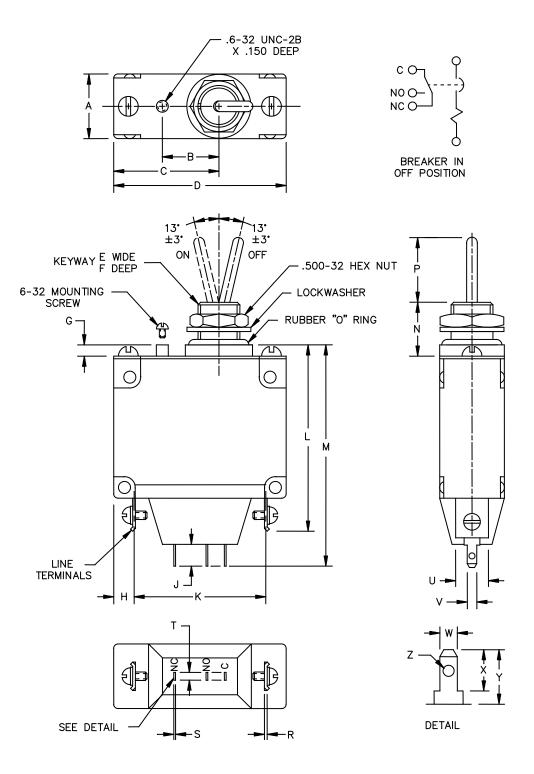


FIGURE 2. Dimensions and configurations (configuration 2) - Continued.

	Inch	nes	m	ım
Ltr				
	Min	Max	Min	Max
Α	.735	.765	18.67	19.43
В	.641	.671	16.28	17.04
С	1.205	1.235	30.61	31.37
D	1.985	2.015	50.42	51.18
E	.060	.065	1.52	1.65
F	.030	.035	0.76	0.89
G	.115	.145	2.92	3.68
Н	.215	.245	5.46	6.22
J	.280	.310	7.11	7.87
K	1.515	1.545	38.48	39.24
L		2.256		57.30
Μ		2.620		66.55
Ν	.610	.640	15.50	16.26
Р	.735	.765	18.67	19.43
R	.030	.035	0.76	0.89
S	.019	.021	0.48	0.53
Т	.095 REF	.125 REF	2.41 REF	3.18 REF
U	.360	.390	9.14	9.91
V	.095	.125	2.41	3.18
W	.095	.125	2.41	3.18
Х	.245	.275	6.22	6.99
Y	.329	.359	8.36	9.12
Z	.055	.085	1.40	3.18

NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Unless otherwise specified, tolerance is \pm .015 (0.38 mm).
- 4. Lockwasher, split, No. 8 NASM35338-137 or equivalent.
- 5 Terminal screw, No. 8, .164-32UNC-2A, .187 ±.015 long. Material: Brass, tin plated (ASTM-B545 or equivalent).
- Passivated corrosion resisting steel screw slotted head with integral O-ring, may be replaced by the NASM3212-12 with cross-recessed head or equivalent.
- Hex mounting nut: .500 32 UNF-2B thread, .625 ±..010 across flats, .120/.125 thick, brass nickel plated, SAE-AMS-QQ-N-290 nonglare or equivalent; may be replaced with MS25082-B22 or equivalent.
- 8. Internal tooth lockwasher, .625 \pm .005 O.D., .510 \pm .005 I.D., .028 \pm .005 thick, stainless steel.
- O-ring, material: Material shall be selected to enable the O-ring to meet the performance requirements of this specification. Butadiene acrylonitrite has been successfully used in the past and should be considered for meeting the O-ring requirements of the specification.
- 10. Auxiliary switch terminals shall provide for soldered connections.
- 11. Physical item marking of the words "LOAD" and "CB CONT OPEN" is optional.

FIGURE 2. Dimensions and configurations (configuration 2) - Continued.

REQUIREMENTS

Dimensions and configuration: See figure 1 and figure 2.

Current ratings: See table I.

High inrush: Applies unless otherwise specified. 1/

Voltage ratings: See table II. Ratings are maximum; the minimum operating voltage is limited by the internal resistance or impedance of the circuit breaker (see table I).

Auxiliary contacts:

Contact capacity shall be 10 amperes to 250 volts 60/400 Hz and 2 amperes resistive, 1 ampere inductive to 50 V dc.

Tripping-time delays: See table I and table II.

Terminal and mounting hardware: See figure 1.

Terminals: See figure 1. Solderability is applicable to auxiliary contact terminals.

Actuator strength: 25 pounds.

Actuator operating force: 4 pounds, maximum.

Terminal strength:

Applied load: 30 pounds.

Applied torque: 10 inch-pounds.

Interrupting capacities:

2,000 amperes at 50 V dc.

2,000 amperes at 120 V ac, 60 Hz.

1,500 amperes at 120 V ac, 400 Hz.

1,000 amperes at 240 V ac, 60 and 400 Hz.

Seal: Panel seal test applies.

Part or Identifying Number (PIN): The PIN to be cataloged and stocked by the Government consists of the prefix M55629/20 and two succeeding code letters as follows: $\frac{1}{2}$

	<u>M55629/20</u>	<u>E</u>	N
Single pole circuit breaker with panel seal and auxiliary contacts.			
Current rating code, see table I.			
Voltage, frequency, and time delay curve code, see tables I and II.			

- 1/ Special PINs for equipment manufacturers use only. Equipment manufacturers who do not require the high-inrush feature or auxiliary contacts in specific production applications may order circuit breakers without these features by modifying the prefix as follows: M55629/20XX: Replace slash with A for items without auxiliary contacts (M55629A20XX). Replace slash with B for items without the high-inrush feature (M55629B20XX). Replace slash with C for items without either the high-inrush feature or auxiliary contacts (M55629C20XX).
- 2/ Replace slash with D for items requiring configuration 2 (M55629D20XX). Replace slash with E for items requiring configuration 2 without auxiliary contacts (M55629E20XX). Replace slash with F for items requiring configuration 2 without the high-inrush feature (M55629F20XX). Replace slash with G for items requiring configuration 2 without the high-inrush feature or auxiliary contacts (M55629G20XX).

When circuit breakers without auxiliary contacts are installed in new equipment, replacement spares should possess this feature since it is more economic for the DoD to stock one version of this item instead of two. Therefore, stock numbers should not be requested (or assigned) for this special PIN.

Current r	ating	Voltage	Resistance	Current r	ating	Voltage	Resistance
Amperes	Code	frequency	or	Amperes	Code	frequency	or
	letter	and	impedance		letter	and	impedance
		tripping	ohms (max)			tripping	ohms (max)
		time delay				time delay	
		code letter				code letter	
		from table II				from table II	
0.1	Α	K or L	120 at dc	4.0	К	K or L	.1 at dc
0.1	А	M or N	120 at 60 Hz	4.0	К	M or N	.1 at 60 Hz
0.1	Α	P, R, or S	350 at 400 Hz	4.0	К	P, R, or S	.3 at 400 Hz
0.250	В	K or L	21 at dc	5.0	L	K or L	.08 at dc
0.250	В	M or N	23 at 60 Hz	5.0	L	M or N	.08 at 60 Hz
0.250	В	P, R, or S	43 at 400 Hz	5.0	L	P, R, or S	.15 at 400 Hz
0.35	С	K or L	12 at dc	7.5	М	K or L	.035 at dc
0.35	С	M or N	12 at 60 Hz	7.5	М	M or N	.035 at 60 Hz
0.35	С	P, R, or S	30 at 400 Hz	7.5	М	P, R, or S	.11 at 400 Hz
0.5	D	K or L	6 at dc	10.0	N	K or L	.02 at dc
0.5	D	M or N	6 at 60 Hz	10.0	N	M or N	.02 at 60 Hz
0.5	D	P, R, or S	12 at 400 Hz	10.0	N	P, R, or S	.04 at 400 Hz
0.75	E	K or L	3 at dc	12.5	Р	K or L	.013 at dc
0.75	E	M or N	3 at 60 Hz	12.5	Р	M or N	.015 at 60 Hz
0.75	E	P, R, or S	7 at 400 Hz	12.5	Р	P, R, or S	.03 at 400 Hz
1.0	F	K or L	2 at dc	15.0	R	K or L	.01 at dc
1.0	F	M or N	2 at 60 Hz	15.0	R	M or N	.011 at 60 Hz
1.0	F	P, R, or S	4 at 400 Hz	15.0	R	P, R, or S	.02 at 400 Hz
1.75	G	K or L	0.9 at dc	20.0	S	K or L	.007 at dc
1.75	G	M or N	0.9 at 60 Hz	20.0	S	M or N	.007 at 60 Hz
1.75	G	P, R, or S	2 at 400 Hz	20.0	S	P, R, or S	.01 at 400 Hz
2.5	Н	K or L	.35 at dc	25.0	T	K or L	.006 at dc
2.5	Н	M or N	.35 at 60 Hz	25.0	Т	M or N	.006 at 60 Hz
2.5	H	P, R, or S	.6 at 400 Hz	25.0	Т	P, R, or S	.007 at 400 Hz
3.0	J	K or L	.3 at dc	30.0	U	K or L	.005 at dc
3.0	J	M or N	.3 at 60 Hz	30.0	U	M or N	.005 at 60 Hz
3.0	J	P, R, or S	.5 at 400 Hz	30.0	U	P, R, or S	.006 at 400 Hz

TABLE I. Circuit breaker dash numbers and applicable characteristics (configuration 1).

Current r	ating	Voltage	Resistance	Current r	ating	Voltage	Resistance
Amperes	Code	frequency	or	Amperes	Code	frequency	or
	letter	and	impedance	•	letter	and	impedance
		tripping	ohms (max)			tripping	ohms (max)
		time delay	· · · ·			time delay	
		code letter				code letter	
		from table II				from table II	
0.1	Α	K or L	186 at dc	4.0	K	K or L	0.113 at dc
0.1	A	M or N	142 at 60 Hz	4.0	K	M or N	0.1 at 60 Hz
0.1	Α	P, R, or S	350 at 400 Hz	4.0	K	P, R, or S	0.3 at 400 Hz
0.250	В	K or L	26.4 at dc	5.0	L	K or L	0.08 at dc
0.250	В	M or N	26.4 at 60 Hz	5.0	L	M or N	0.08 at 60 Hz
0.250	В	P, R, or S	60 at 400 Hz	5.0	L	P, R, or S	0.175 at 400 Hz
0.35	С	K or L	13.2 at dc	7.5	М	K or L	0.035 at dc
0.35	С	M or N	13.2 at 60 Hz	7.5	М	M or N	0.035 at 60 Hz
0.35	С	P, R, or S	30 at 400 Hz	7.5	М	P, R, or S	0.11 at 400 Hz
0.5	D	K or L	6 at dc	10.0	N	K or L	0.02 at dc
0.5	D	M or N	6.36 at 60 Hz	10.0	N	M or N	0.02 at 60 Hz
0.5	D	P, R, or S	13.2 at 400 Hz	10.0	N	P, R, or S	0.04 at 400 Hz
0.75	E	K or L	3 at dc	12.5	Р	K or L	0.016 at dc
0.75	E	M or N	3 at 60 Hz	12.5	Р	M or N	0.015 at 60 Hz
0.75	E	P, R, or S	7 at 400 Hz	12.5	Р	P, R, or S	0.03 at 400 Hz
1.0	F	K or L	2 at dc	15.0	R	K or L	0.012 at dc
1.0	F	M or N	2 at 60 Hz	15.0	R	M or N	0.011 at 60 Hz
1.0	F	P, R, or S	4 at 400 Hz	15.0	R	P, R, or S	0.02 at 400 Hz
1.75	G	K or L	0.9 at dc	20.0	S	K or L	0.0075 at dc
1.75	G	M or N	0.9 at 60 Hz	20.0	S	M or N	0.007 at 60 Hz
1.75	G	P, R, or S	2 at 400 Hz	20.0	S	P, R, or S	0.01 at 400 Hz
2.5	Н	K or L	0.35 at dc	25.0	Т	K or L	0.006 at dc
2.5	Н	M or N	0.35 at 60 Hz	25.0	Т	M or N	0.006 at 60 Hz
2.5	Н	P, R, or S	0.7 at 400 Hz	25.0	Т	P, R, or S	0.009 at 400 Hz
3.0	J	K or L	0.3 at dc	30.0	U	K or L	0.005 at dc
3.0	J	M or N	0.3 at 60 Hz	30.0	U	M or N	0.005 at 60 Hz
3.0	J	P, R, or S	0.5 at 400 Hz	30.0	U	P, R, or S	0.006 at 400 Hz

TABLE II. Circuit breaker dash numbers and applicable characteristics (configuration 2).

Time					Tripping	time dela	y at 25°C ±	₂2°C (trippi	ng time in	seconds)				
delay		50 \	V dc			240 V a	c, 60 Hz				240 V a	c, 400 Hz		
percent rated	ł	<	I	-	1	M		Ņ		P		R		S
current	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min
	no	trip	no	trip	no	trip	no	trip	no	trip	no	trip	nc	o trip
100	one	hour	one	hour	one	hour	one	hour	one	hour	one	hour	one	hour
100	100	10	12	_	120	10	18	1	N/A	N/A	N/A	N/A	N/A	N/A
125	N/A	N/A	N/A	.5 _{N/A}	N/A	N/A	N/A	N/A	60	6	5.8		500	60
150 200	20	2.5	1.5	.1.3 ₀₃₁	20	3	1.6	.16	20	2.1	2	.6 .2 _{.035}	160	20
400	2	.36	.29	Inst	2.3	.3	.3	.04 Inst	4	.4 Inst	.35 .125	Inst	19	2
600	1	.13Inst	.15	Inst	1	.13 _{nst}	.17	Inst	.6	Inst	-	Inst	3.5	.250
8,000	6	Inst	.06	Inst	6	Inst	.09	Inst	.06	Inst	.05	Inst	.5	.02455st
1,800 <u>2</u> /	.6 . <u>29</u> no	trip	.05 no	trip	.6 . <u>29</u> no	trip	.043 no	trip	.045 no	trip	.036 no	trip	.5 .043 nd	o trip

TABLE III. Operating voltage, frequency, and tripping-time delay (configuration 1). 1/

See footnotes at end of table IV.

ω

MIL-PRF-55629/20G

			Т	ripping-ti	me delay a	at high an	d low tem	perature	°C (trippin	g time in s	seconds)	<u>3</u> /		
Time delay percent		50	V dc			240 V	60 Hz				240 V	400 Hz		
rated		K		L		М		N		Р		R		3
current	-40°	+85°	-40°	+85°	-40°	+85°	-40°	+85°	-40°	+85°	-40°	+85°	-40°	+85°
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min
	no	trip	no	trip	no	trip	no	trip	no	trip	no	trip	no	trip
100	one	hour	one	hour	one	hour	one	hour	one	hour	one	hour	one	hour
125	500	.5	100	.1	500	1	100	.1	N/A	N/A	N/A	N/A	N/A	N/A
150	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	500	.5	100	1	1500	5
200	100	.1	10	05	100	.05	10	.05	100	.1	10	.1	500	5
400	20	Inst	10	.05 Inst	20	Inst		Inst	20	Inst	10	.05 Inst	100	.5 Inst
600	20	Inst	3	Inst	20	Inst	3	Inst	20	Inst	3	Inst	100	Inst
800	5	Inst	1	Inst	5_	Inst	1	Inst	5	Inst	1	Inst	5	Inst

TABLE IV. Operating voltage, frequency, and tripping-time delay (configuration 1) - Continued. 1/

1/ Circuit Breakers shall not trip at 100 percent rated current but must trip at 125 or 150 percent of rated current. Between 100 percent and 125 or 150 percent, they may trip. Instantaneous is defined as less than 15 milliseconds.

2/ Items without the high-inrush feature (for use in production only) are not subject to this requirement. High-inrush test shall be performed using one alternation which has a peak value of 1800 percent of rated current. 400 Hz and dc delays shall be subjected to a 400 Hz waveform, 60 Hz delays shall be subjected to a 60 Hz waveform.

<u>3</u>/ High and low test temperature tolerances are $\pm 2^{\circ}$ C.

ø

Time					Fripping-tin	ne delay	at 25°C ±2	°C (tripp	ing time ir	n second	ds)			
delay		50 \	/ dc			240 V a	ic, 60 Hz				240 V a	ac, 400	Hz	
percent	ł	<		L	N	1	N		F)	R	2		S
rated current	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min
	no	trip	no	trip	no t	trip	no t	rip	no	rip	no t	trip	no	trip
100	one	hour	one	hour	one l	nour	one h	nour	one	nour	one l	hour	one	hour
125		7		0.5	120	10	10	0.7	N/A	N/A	N/A	N/A	N/A	N/A
150	60 _{N/A}	'N/A	6 % /A	N/A	N/A	N/A	¹² N/A	N/A	70	5	8	0.5	400	40
200	40	0.6	4.0	0.13	20	2.2		0.13	25	2.1	0 1.9	0.15	150	9.5
400	10	0.15	1.2	0.031	-	0.3	31	0.03	~	0.4	0.4	0.02	19	
600	2		0.5	Inst	3		0.3	Inst	5	Inst	0.25	Inst	10	1.9 Inst
800	1	Inst Inst	0.25	Inst	2	Inst Inst		Inst	2.4	Inst	0.23	Inst	7	Inst
	0.5	Inst	0.1	Inst	0.8	Inst	0.15	Inst	1	Inst	0.05	Inst	0.4	Inst
1,000 <u>2</u> /	0.1 no t	rip	Inst no	trip	0.25 no ti	rip	0.1 no tr	ip	0.1 no t	rip	no ti	rip	0.043 no	trip

TABLE V. Operating voltage, frequency, and tripping-time delay (configuration 2). 1/

See footnotes at end of table VI.

			Т	ripping-tin	ne delay a	at high ar	nd low ter	nperature	°C (trippi	ng time in	seconds)	<u>3</u> /		
Time		50 V	/ dc			240 V a	ac, 60 Hz				240 V ad	c, 400 Hz		
delay	I	κ		Ļ	Ν	N		N		Ρ	F	2		S
percent rated current	-40°C Max	+85°C Min	-40°C Max	+85°C Min	-40°C Max	+85°C Min	-40°C Max	+85°C Min	-40°C Max	+85°C Min	-40°C Max	+85°C Min	-40°C Max	+85°C Min
	no	trip	nc	trip	no	trip	no	trip	no	trip	no	trip	no	trip
100	one	hour	one	hour	one	hour	one	hour	one	hour	one	hour	one	hour
125 150	500/A	⁵ N/A	100 N/A	0.1 N/A	700 N/A	¹ N/A	100 N/A	0.1 N/A	N/A 600	N/A 0.5	N/A 100	N/A 0.1	N/A 1500	N/A 5
200 400	100	0.1 Inst	10	0.05 Inst	160 26	0.05	10	0.05 Inst	130 32	0.1	10	0.05 Inst	500 100	0.5 Inst
600 800	20 5	Inst Inst	3 14 c	Inst Inst	13	Inst Inst Inst	3	Inst Inst	26	Infitst Inst	3 1	Inst Inst	24	Inst Inst

TABLE VI. Operating voltage, frequency, and tripping-time delay (configuration 2) - Continued. 1/

2/ High-inrush test shall be performed using one alternation, which has a peak value of 1,800 percent of rated current. 400 Hz and dc delays shall be subjected to a 400 Hz waveform, 60 Hz delays shall be subjected to a 60 Hz waveform.

3/ High and low test temperature tolerances are $\pm 2^{\circ}$ C.

1

Circuit breakers covered by this specification replace commercial types as specified in table III providing they have equivalent current, voltage, frequency, and time delay ratings.

Circuit breakers without either auxiliary contacts or the high-inrush feature should be replaced by equivalently rated military items with both of these features.

Superseding military PIN	Superseded manufacturers PIN					
	CAGE 81541	CAGE 74193				
M55629/20XX	Type APGN-6 UPGN-6 IEGN-6	Type JE1				

TABLE VII. Supersessi	on and substitution data.
-----------------------	---------------------------

Reference documents. In addition to MIL-PRF-55629, this document references the following:

ASTM-B545	MS25082	NASM3212	NASM35338
SAE-AMS-QQ-N-290)		

The margins of this specification are marked with vertical lines to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians: Army - CR Navy - EC Air Force - 85 DLA - CC

I

Review activities: Army - AV, CR4, MI Navy - AS, MC, OS, SH Air Force - 19, 99 Preparing activity: Army - CR

Agent: DLA - CC

(Project 5925-2010-020)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.daps.dla.mil.